

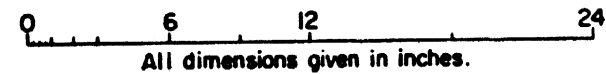
BUTT STRAP WELDING DETAIL FOR FIGS. 1, 3 & 4

8004-11, SADDLE PLATE, COMPL. With drilling Fig. 1 for Tie 2 with lock (Shown).

8004-13, SADDLE PLATE, COMPL. " " Fig. 3 " Tie 2 " latch stand.

8004-14, SADDLE PLATE, COMPL. " " Fig. 4 " Tie 1 " latch stand.

- NOTES:
1. Material - C1020 steel.
  2. Account reference numbers are listed on sheet 3.
  3. Protective treatment - CS234, Sec. 28.



SHEET 2  
CONT'D. ON SH. 3



CS-8004

STANDARD  
BASE PLATES  
SADDLE PLATES FOR GRS  
MODEL 9 SWITCH MACHINES  
AUG. 6, 1976